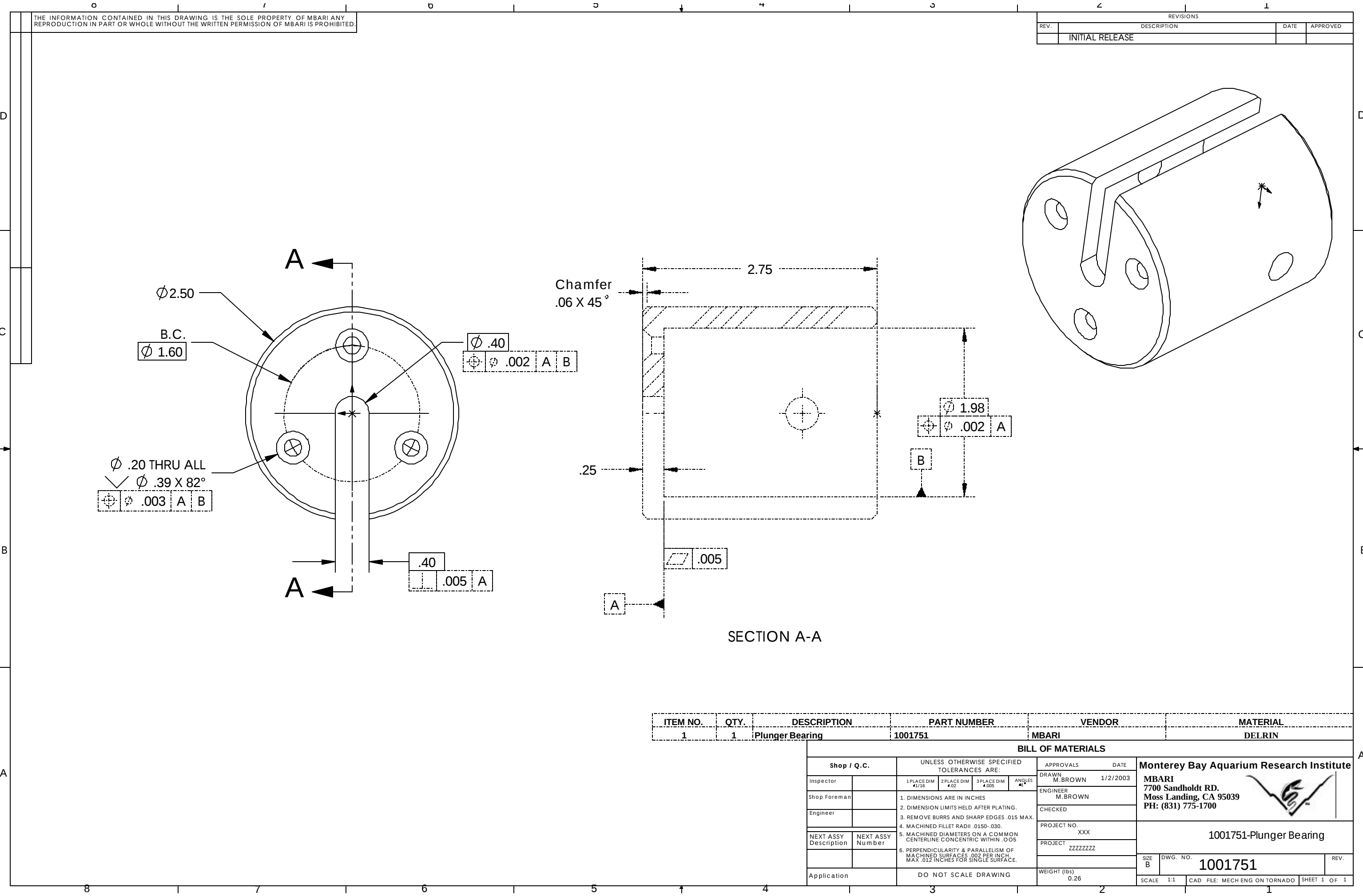




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

SECTION A-A

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Plunger Bearing	1001751	MBARI	DELFIN

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM #1/16	2 PLACE DIM #.02	DRAWN M.BROWN	1/2/2003
Shop Foreman		3 PLACE DIM #.005	ANGLES #	ENGINEER M.BROWN	
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
NEXT ASSY Description		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO. XXX	1001751-Plunger Bearing
NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT ZZZZZZZZ	
		4. MACHINED FILLET RADII .0150-.030.			
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		WEIGHT (lbs) 0.26	SIZE B
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.		SCALE 1:1	DWG. NO. 1001751
		DO NOT SCALE DRAWING		CAD FILE: MECH ENG ON TORNADO	REV.

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